



Statutory Declaration Registration of Fittings

(a) Design Qualification

I¹ Joel Feldman
Vice President, Engineering
(Position eg, president, plant manager, chief eng.)

Of Swagelok Company
(name of company)

Located at Headquarters: 29500 Solon Road, Solon, Ohio 44139 USA (See Attachment A)
(plant address)

do solemnly declare that the fittings listed hereunder, which are subject to the Boilers & Pressure Vessels Act:

- comply with all the requirements of the ANSI/ASME codes as to their dimensions, material, identification & service for which are required:
- Or
- are not covered by the provisions of the ANSI/ASME codes, and are therefore constructed to comply with _____ code and standard, and are designed to the best current engineering practice, as shown by the supporting test data.

(b) Quality control of Manufacture

I further declare the manufacture of these fittings is controlled by a quality control program which complies with the requirements of ISO 9001:2015, and has been verified by the following authority or authorized agency BSI

The fittings² covered by this declaration, for which I seek registration, are Category A. Fittings

In support of the application, the following information, calculations and/or test data are attached:
ISO 9001:2015 Certificate, Attachment A, Attachment B, Catalog Information and other Support Documents

Declared before me at _____

In the of Unable to get a notary signature or seal due to COVID-19 situation
The ___ Day of _____ AD 20___
A (commissioner for oaths)

DocuSigned by:

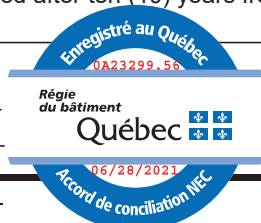
C87CBBFFD3F14B7
4/26/2021 | 7:44 AM EDT
Signature of Declarer³

For Official Use Only

The application is accepted for registration in Category _____ in accordance with the Boilers and Pressure Vessels Act and CSA Standard B51.

This registration must be revalidated after ten (10) years from the date of acceptance.

Registered Number CRN _____
For the Chief Inspector _____
Date _____



- 1 *Three completed copied of Statutory Declaration form together with three copies of Catalogs, drawings of Bulletins illustrating above fittings shall be submitted.*
- 2 *All fittings are required to be registered in the name of the Manufacturer.*
- 3 *This form shall be completed and signed by the president of highest official in the manufacturing plan where the fitting is produced.*

Attachment B. Scope of Registration for Swagelok Stainless Steel Medium Pressure Tube Fittings (Category A)

This document represents the scope of Swagelok 316 Stainless Steel Medium Pressure Tube Fittings covered by this submission for CRN approval. These Swagelok Medium Pressure Tube Fittings have been evaluated in accordance with ASME B31.3 for unlisted components.

Summary Table

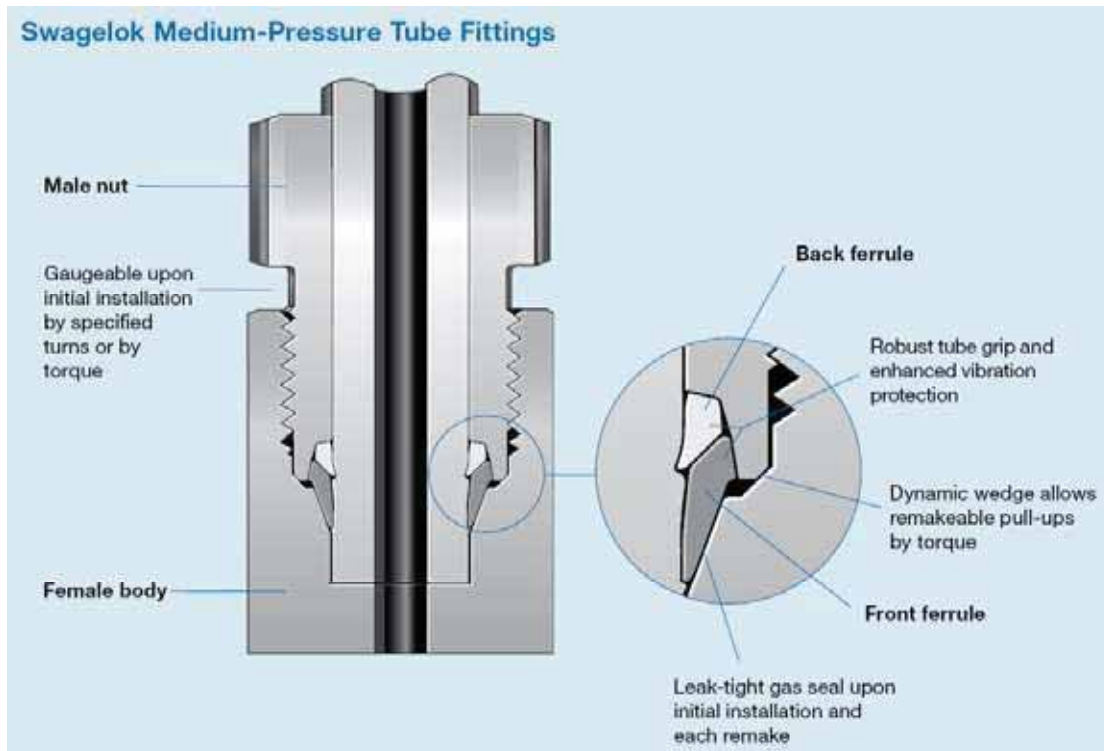
Product Description or Series	Material (Standard)	Port Connections and Sizes	Maximum Allowable Working Pressure		Design Code of Construction
			Up to 100°F (psig)	At maximum temperature per ASME B31.3 (psig)	
Medium Pressure Tube Fittings and Adapter Fittings	316 SS (ASTM A479) straight fittings, shaped fittings, hardware	Medium Pressure Tube Fitting FK 1/4 – 1 inch, 6mm, 10mm, 12mm	15 000 - 6250*	12 540 – 4781 @1000°F*	Unlisted Component in ASME B31.3
		Medium Pressure Tube Adapter FK-TA 1/4 – 1 inch 6mm, 10mm, 12mm	15 000 - 6250	12 540 - 5225 @1000°F	
		NPT Male and Female, Medium Pressure Design 1/16 - 1 inch	15 000 - 10 000	12 540 – 8360 @1000°F	
		UN/UNF(SAE) Heavy Duty STH Male Non-Positionable Stud 1/4 inch, 3/8 inch	9137**	9137 @400°F**	
		Cone & Thread MP, Male and Female 1/4 – 1 inch	15 000	12 540 @1000°F	
		Cone & Thread Tube Nipple CW 1/4 – 1 inch	15 000	12 540 @1000°F	

* Medium Pressure Tube Fitting (FK) pressure rating is tubing dependent

** SAE Heavy Duty (STH) pressure rating is O-Ring dependent

Product Description

Swagelok Medium Pressure Tube Fittings are furnished in a variety of configurations and shapes (straight, elbow, tee or cross). Swagelok Medium Pressure Tube Fittings consist of at least one Swagelok Medium Pressure Tube Fitting or Tube Adapter End, which have two-ferrule mechanical-grip design. The Swagelok medium pressure tube fitting end is a proprietary design, and the assembly consists of a body, nut, front and back ferrule (see detail). The table above, as well as the "Configurations" section, covers a variety of other end connections.



Configurations

1. Unions. (Straight, Elbow, Tee, Cross)

Swagelok Medium Pressure Tube Fitting (FK) End Connections



2. Tube Adapter

Swagelok Medium Pressure Tube Fitting (FK) with Medium Pressure Tube Adapter (FK-TA)
End Connection

Swagelok Medium Pressure Tube Adapter (FK-TA) to an NPT (Male) End Connection



3. Male and Female Connectors / Adapters

Swagelok Medium Pressure Tube Fitting (FK) End Connection, adapting to an:

- NPT (Male or Female) End Connection
- SAE Heavy Duty (Male), STH End Connection
- Cone & Thread (Male or Female), MP End Connection
- Cone and Thread Tube Nipple (Male), CW End Connection

Straight Fittings: 1/4" – 1", 6mm-12mm FK End Connections may adapt to any of the above listed end connections.

Shape Fittings: 1/4" – 3/4", 6mm-12mm FK End Connections may adapt to NPT, SAE, or Cone & Thread MP end connections.



4. Caps and Plugs

Swagelok Medium Pressure Tube Fitting



(For dimensions see catalog.)

Product Options:

The product option listed below affect pressure and/or temperature ratings shown in the above Summary Table, but in all cases the ratings are less than, or equal to, those shown in the table.

1. Sealant for tapered pipe threads (NPT):
 - a. Curable resin with PTFE
 - b. PTFE tape

Additional options that do not affect pressure and/or temperature ratings may be made available within the scope of this approval. Examples of these would include the following:

1. Special marking
2. Special cleaning
3. Wire drills
4. Bulkhead Configurations ($\frac{1}{4}$ " – $\frac{3}{4}$ ", 6mm-12mm sizes only)
5. Equivalent metric or fractional hex sizes

All the above options, those that affect pressure and/or temperature ratings and those that do not, are within the scope of this approval.

Quality System

The Swagelok Company quality system complies with the requirements of ISO 9001:2015. The Swagelok Company maintains BSI Certificate of Registration Number FM 01729, which applies to all locations listed on the Certificate.

References

The product catalog does not represent the full scope of the registration but rather details some of the most common options.

- Medium- and High-Pressure Fittings, Tubing, Valves, and Accessories MS-02-472, Rev O

Attachment A. Swagelok Manufacturing Locations

This document lists the Swagelok locations where end item or component level manufacturing activities take place.



Swagelok Company 29500 Solon Road Solon, Ohio 44139 USA	Swagelok Company (Falon 1) 348 Bishop Road Highland Heights, Ohio 44143 USA
Swagelok Company (Highland) 318 Bishop Road Highland Heights, Ohio 44143 USA	Swagelok Company (Falon 2) 358 Bishop Road Highland Heights, Ohio 44143 USA
Swagelok Company (OFC) 29495 F.A. Lennon Drive Solon, Ohio 44139 USA	Swagelok Company (HPF) 6050 Cochran Road Solon, Ohio 44139 USA
Swagelok Company (Atlantic) 26651 Curtiss Wright Parkway Willoughby Hills, Ohio 44092 USA	Swagelok Company (Snow Metal) 6060 Cochran Road Solon, Ohio 44139 USA
Swagelok Company (Micro) 26653 Curtiss Wright Parkway Willoughby Hills, Ohio 44092 USA	Swagelok Company (Alfred) 29500 Ambina Drive Solon, Ohio 44139
Swagelok Hose Services Company (SHSC) 29900 Solon Industrial Parkway Solon, Ohio 44139	Swagelok Company (Strongsville) 15400 Foltz Road Strongsville, Ohio 44119
Swagelok (China) Fluid System Technologies Ltd. Changshu Export Process Zone Changshu Economic Development Zone Changshu, Jiangshu 215513 China	Swagelok Limited Ballafletcher Road Tromode IM4 4RA Isle of Man